

**Size of Establishments, as Measured by Number of Employees.**—In Tables 28 and 29 the establishments reporting to the Census of Manufactures are classified by the number of their employees. In the comparative Table 28, it is shown that out of a total increase of 92,823 employees in our manufacturing industries between 1923 and 1927, 46,341, or almost 50 p.c., were in establishments with over 500 employees.

**28.—Number of Establishments and of Employees in Canadian Manufactures, Grouped according to the Number of Employees per Establishment, 1923 and 1927.**

Employees per Establishment.	1923.			1927.		
	Establishments.	Employees.	Average Employed.	Establishments.	Employees.	Average Employed.
				No.	No.	No.
Fewer than 5 persons.....	13,156	23,632	1·7	12,245	26,166	2·1
5 to 20 persons.....	5,310	53,852	10·1	5,897	59,624	10·1
21 " 50 "	2,093	67,408	32·2	2,369	76,266	32·1
51 " 100 "	1,031	73,449	71·2	1,193	84,281	70·6
101 " 200 "	566	79,737	140·8	673	94,025	136·7
201 " 500 "	374	115,585	309·0	395	119,783	303·2
501 and over.....	112	112,447	1,004·0	164	158,788	967·2
<b>Total.....</b>	<b>22,642</b>	<b>526,110</b>	<b>23·2</b>	<b>22,936</b>	<b>618,933</b>	<b>27·0</b>

**29.—Number of Establishments and of Employees in Canadian Manufactures, by Provinces and Average Number of Employees per Establishment, 1927.**

Provinces.	Under 5 Employees.	5-20.	21-50.	51-100.	101-200.	201-500.	501 and over.	Total.
Prince Edward Island—								
Establishments.....	161	102	24	4	—	—	—	291
Employees.....	332	1,031	637	232	—	—	—	2,232
Average per establishment.....	2·06	10·1	26·5	58·0	—	—	—	7·6
Nova Scotia—								
Establishments.....	578	422	127	37	14	11	1	1,190
Employees.....	1,121	4,357	3,703	2,534	1,813	3,457	879	17,864
Average per establishment.....	1·9	10·3	29·1	68·4	129·5	314·2	879	15·01
New Brunswick—								
Establishments.....	374	319	114	37	15	9	4	872
Employees.....	1,182	3,308	3,539	2,526	2,127	2,940	3,354	18,970
Average per establishment.....	3·1	10·3	31·04	68·2	141·4	326·6	838·5	21·7
Quebec—								
Establishments.....	4,394	1,476	650	322	173	127	64	7,206
Employees.....	9,973	14,969	21,028	22,485	24,292	39,861	63,486	196,094
Average per establishment.....	2·2	10·1	32·3	69·8	140·4	313·8	991·9	27·2
Ontario—								
Establishments.....	4,677	2,566	1,078	561	349	198	83	9,512
Employees.....	9,513	25,800	35,006	39,830	48,936	58,516	78,433	296,034
Average per establishment.....	2·03	10·05	32·4	70·09	142·7	295·5	944·9	31·1
Manitoba—								
Establishments.....	428	242	88	59	23	14	5	859
Employees.....	833	2,541	2,902	4,050	3,383	3,863	5,459	23,031
Average per establishment.....	1·9	10·5	32·9	68·6	147·08	275·9	1,091·8	26·8
Saskatchewan—								
Establishments.....	553	113	35	9	7	4	—	721
Employees.....	848	1,017	1,220	666	916	1,016	—	5,683
Average per establishment.....	1·5	9	34·8	74	130·8	254	—	7·8
Alberta—								
Establishments.....	488	183	53	29	16	7	—	776
Employees.....	1,030	1,725	1,837	2,060	2,164	2,469	—	11,285
Average per establishment.....	2·1	9·4	34·6	71·03	135·2	352·7	—	14·5
British Columbia—								
Establishments.....	592	474	200	135	76	25	7	1,509
Employees.....	1,334	4,876	6,394	9,898	10,400	7,661	7,177	47,740
Average per establishment.....	2·2	10·2	31·9	73·3	136·8	306·4	1,025·2	31·6